High Efficiency In-Built & Freestanding Fires

Stovax’s dedication to the development of premium quality stoves and Fireplaces over the past 30 years has helped to make it one of Europe’s leading specialist manufacturers. From the company’s expertise has brought woodburning technology to the very pinnacle of performance and design with the introduction of the Riva Studio.

Expertly designed, the Riva Studio’s clean, contemporary lines complement any interior and incorporate technically advanced cleanburn combustion systems (which provide outstanding flame pictures and superior heating efficiencies), powerful airwash systems to help keep the windows clean as well as the facility for practical options such as rear-mantled connection and convection heating.

To own a Riva Studio is to make a design statement that will become a heart-warming focal point to your home. There are several different styling options from the simple Edge kits to the larger format Steel or Glass frames; there are even three Freestanding models to ensure that there will be a Riva Studio just right for you.

Just as importantly, by burning logs, the Riva Studio fires use an energy source that is carbon neutral, renewable and infinitely better for our environment.

Key Design Features

Stovax Riva Studio fires feature the very latest cleanburn combustion systems, allowing them to burn logs with outstanding efficiency, resulting in more heat delivered into the room and less going up the chimney. This technological advancement is achieved by introducing preheated, secondary air into the firebox to burn the excess hydrocarbons in the smoke. Airwash air flow also helps keep the windows clean, allowing you to enjoy the flames to the full. The Riva Studio offers you full control of flame aesthetics. From a lazy roll to a lively roar, you can adjust your fire to suit your mood. The doors on the Studio 1 and 2 are hinged whilst the larger Studio 3 door opens downwards, minimising the risk of ash falling beyond the hearth and into the room.

All Riva Studio models are designed for woodburning only. Wood is an environmentally-friendly fuel, where burnt, the carbon dioxide released into the atmosphere is approximately the same as that absorbed by the tree during growth. It is also a renewable resource, particularly when derived from plantations and cultivated woodland.

For optimum results, we recommend logs should be seasoned for 2 years or more to achieve a moisture content below 20%. This will not only give twice the output of freshly felled timber but will also help to avoid a build up of tar in your flue. Furthermore, if you can obtain hardwood logs this is better still, as they will have a greatly increased calorific value of softwoods.

Woodburning Expert Retailer Network

Stovax take great care to ensure that their fires are designed, tested and manufactured to the highest possible quality and safety standards. We at Castworks are just as concerned to make certain that they are sold and installed correctly so that you enjoy years of pleasure from your purchase.

Accordingly, you will find our products are only available from experienced, independent retailers who will enable you to see a selection of models locally in their showrooms, often fully operational; discuss your individual requirements both technical (such as sizing the heat output to your room and advising on your flue type) and design; and ensure that you select the most appropriate product for your home. These retailers will also be able to advise on or assist with the installation process as well as help provide any after-sales support and servicing your appliance may require in the future.

Whilst we encourage our retailers to promote Fireplace products and their outlets via the internet, we do not believe suitable levels of customer care and satisfaction can be obtained from nationwide online sales and we would strongly recommend that you consider this when undertaking your research and making a purchasing decision. Further, please be aware that we do not offer technical support beyond our statutory responsibilities to products bought via nationwide online sales, where this support would normally be offered by one of our qualified, independent retailers.

Expert Retailer Network

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Stovax Studio design features

1. TCL (Technical Combustion Lining) High density thermal liner system
2. Heated air jets from cleanburn ports burn hydrocarbons in smoke
3. Airwash air flow
4. Removable handle (Studio 1, 2 & 3) and door opening catch (Studio 1 & 2 only)
5. Convected and radiant heat
6. Easy fit flue connection
7. Optional baffles
8. Optional fan kit (in-built only)

Riva Studio design features

1. TCL (Technical Combustion Lining)
2. Heated air jets from cleanburn ports burn hydrocarbons in smoke
3. Airwash air flow
4. Airwash air flow
5. Airwash air flow
6. Airwash air flow
7. Airwash air flow
8. Airwash air flow

Illustration shows in-built fire with frame.

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RIVA | STUDIO SIZE OPTIONS 1, 2 & 3

Riva Studio In-built is available in 3 sizes with a variety of frame options. From glass to steel, there will be a choice to suit your own personal taste and style. Alternatively the Studio can be fitted with an Edge kit for a more minimalist appearance. The Riva Freestanding Stove is available in 3 sizes with a variety of bench sizes to choose from (see page 20).

**Riva Studio In-built Options:**
- Studio 1 Fan-assisted convection kit (240v)
- Studio 2/3 Fan-assisted convection kit (240v)

**Riva Studio Freestanding Options:**
- Riva Studio Freestanding 1, 2 and 3
  - Black glass top plate
  - Decorative Square Section Flue Cover: 215 x 1800 x 212mm (w x h x d) *
  - Riva Bench 100 low
  - Riva Bench 100 high
  - Riva Bench 120 low
  - Riva Bench 120 high
  - Riva Bench 140 low
  - Riva Bench 140 high
  - Riva Bench 180 low
  - Riva Bench 180 high

* Non-combustible walls only.

**Heat Outputs:**
- Studio 1: 12kW
- Studio 2: 15kW
- Studio 3: 18kW

**Room Heat Capacity:**
- Studio 1: 168m³
- Studio 2: 210m³
- Studio 3: 252m³

**Particulate Emissions:**
- Studio 1: 2.2g/kg
- Studio 2: 2.2g/kg
- Studio 3: 2.0g/kg

**Max. Log Length:**
- Studio 1: 300mm (12")
- Studio 2: 400mm (16")
- Studio 3: 500mm (20")

Key features for all Studio sizes:
- Up to 64% efficient
- Removable steel and TCL baffles
- TCL firebox lining
- Radiant heat and convected heat
- Optional fan-assisted convection system (in-built only)
- Top-flue connection (internal Ø): 152mm (6")

**Riva Studio In-built Sizes:**
- Studio 1: Top: Riva Studio 1 Profil, Bottom: Riva Studio 2 Bauhaus in Jet Black Metallic
- Studio 2: Top: Riva Studio 3 Frameless Edge, Bottom: Riva Studio 3 Freestanding on Riva Bench 180 High with Black Glass Top Plate

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- Riva Studio Freestanding 1, 2 and 3
  - Black glass top plate
  - Decorative Square Section Flue Cover: 215 x 1800 x 212mm (w x h x d) *
  - Riva Bench 100 low
  - Riva Bench 100 high
  - Riva Bench 120 low
  - Riva Bench 120 high
  - Riva Bench 140 low
  - Riva Bench 140 high
  - Riva Bench 180 low
  - Riva Bench 180 high

* Non-combustible walls only.
These pages outline the many different options available for the Riva Studio fires, all of which are shown in detail throughout the brochure. From the frameless Edge to the impressive Verve, these frame and bench options have all been designed specifically to complement the visuals of the Riva Studio in-built and freestanding and offer you a spectrum of different styles. There are even three Freestanding versions so you can be sure to find a fire that will be perfect for your home, making your Riva Studio a focal point that the whole family will warm to.

**RIVA | STUDIO FEATURES & STYLING OPTIONS**

- **Riva Studio Glass**
- **Riva Studio Edge + Riva Studio Steel**
- **Riva Studio Freestanding**
- **Riva Studio Verve (horizontal curve)**
- **Riva Studio Profil**
- **Riva Studio Bauhaus - Jet Black Metallic**
- **Riva Studio Bauhaus - Polished Stainless Steel**

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**Heat Output (Nominal)**
- Studio 1 AU: 12kW
- Studio 2 AU: 15kW
- Studio 3 AU: 18kW
- Studio 1 Freestanding AU: 12kW
- Studio 2 Freestanding AU: 15kW
- Studio 3 Freestanding AU: 18kW

**Firebox Dimensions (wxhxd)**
- Studio 1 AU: 745 x 415 x 350 mm
- Studio 2 AU: 950 x 440 x 350 mm
- Studio 3 AU: 1332 x 450 x 393 mm
- Studio 1 Freestanding AU: 800 x 479 x 380 mm
- Studio 2 Freestanding AU: 1000 x 504 x 380 mm
- Studio 3 Freestanding AU: 1389 x 516 x 445 mm

**Log Length**
- 250-300 mm
- 250-400 mm
- 250-500 mm
- 250-300 mm
- 250-400 mm
- 250-500 mm

**Efficiency**
- 64%
- 61%
- 58%
- 64%
- 61%
- 58%

**Emissions**
- 2.2g/Kg
- 2.2g/Kg
- 2.0g/Kg
- 2.2g/Kg
- 2.2g/Kg
- 2.0g/Kg

**Flue Connection**
- 152mm (6”)
- 152mm (6”)
- 152mm (6”)
- 152mm (6”)
- 152mm (6”)
- 152mm (6”)

**Rear Clearance with Heat Shield**
- 150mm
- 150mm
- 150mm

**Rear Clearance without Heat Shield**
- 350mm
- 360mm
- 400mm

**Side Clearance**
- 400mm
- 400mm
- 800mm

**Hearth (12mm)**
- 300 x 1150
- 300 x 1350
- 715 x 1750
- 300 x 1200
- 300 x 1400
- 750 x 1740

**AS/NZS 2918: 2001**
- ✓ ✓ ✓ ✓ ✓ ✓

**AS/NZS 4012 & 4013: 1999**
- ✓ ✓ ✓ ✓ ✓ ✓

**AHHA - Certified**
- ✓ ✓ ✓ ✓ ✓ ✓

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**Styling Frame Options**

- **Edge Kit**
  - 889 x 567 x 34
  - 1089 x 592 x 34
  - 1476 x 597 x 44.5

- **Edge Kit +**
  - 893 x 573 x 34
  - 1073 x 598 x 34
  - 1480 x 603 x 34

- **Profil**
  - 839 x 517 x 33
  - 1039 x 542 x 33
  - 1426 x 547 x 45

- **Steel XS**
  - No
  - 1111 x 622 x 3

- **Steel**
  - No
  - 1353 x 667 x 3
  - 1594 x 667 x 3

- **Glass**
  - 1209 x 573 x 8
  - 1445 x 628 x 8
  - 1932 x 653 x 8

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**Optional Bench**

- **Riva Steel Bench 1000 Low**
  - 1000 x 250 x 420

- **Riva Steel Bench 1000 High**
  - 1000 x 465 x 420

- **Riva Steel Bench 1200 Low**
  - 1200 x 250 x 420

- **Riva Steel Bench 1200 High**
  - 1200 x 465 x 420

- **Riva Steel Bench 1400 Low**
  - 1400 x 250 x 420

- **Riva Steel Bench 1400 High**
  - 1400 x 465 x 420

- **Riva Steel Bench 1800 Low**
  - 1800 x 250 x 420

- **Riva Steel Bench 1800 High**
  - 1800 x 465 x 420

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*Dimensions are mm.*
The Riva Studio Edge is for those who require minimalist modern perfection. This contemporary fire has a seamless no-frame design, allowing your home’s interior to frame and enhance the roaring flames. Combine this with the optional fan-assisted convection system and you can boost the flow of heat into your room whilst providing a beautiful focal point.

*Once installed, the Edge kit is flush with the finished wall surface.

### Edge fire dimensions (w x h x d) mm

<table>
<thead>
<tr>
<th>Studio</th>
<th>Dimensions</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>889 x 567 x 34*</td>
</tr>
<tr>
<td>2</td>
<td>1089 x 592 x 34*</td>
</tr>
<tr>
<td>3</td>
<td>1476 x 597 x 44.5*</td>
</tr>
</tbody>
</table>

### Edge+ fire dimensions (w x h x d) mm

<table>
<thead>
<tr>
<th>Studio</th>
<th>Dimensions</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>893 x 573 x 34</td>
</tr>
<tr>
<td>2</td>
<td>1073 x 598 x 34</td>
</tr>
<tr>
<td>3</td>
<td>1480 x 603 x 34</td>
</tr>
</tbody>
</table>

Riva Studio Edge

Riva Studio Edge+
The Riva Studio Bauhaus is a classic three-dimensional tapered frame. This frame comes in two finishes and is offered on all sizes of Riva Studio fires, enabling you to perfectly match the Bauhaus to whatever the size and style of your room. Whether you opt for the contemporary Polished Stainless Steel or the refined lines of the Jet Black Metallic finish, the Bauhaus will heat your home in flawless style.

The Riva Studio Profil features ultra-contemporary styling that fits perfectly with all modern interiors. Furthermore, the Studio Profil is finished in Jet Black Metallic and is available with all sizes of Riva Studio fires.

### Profil fire dimensions (w x h x d) mm

<table>
<thead>
<tr>
<th>Studio</th>
<th>Width</th>
<th>Height</th>
<th>Depth</th>
</tr>
</thead>
<tbody>
<tr>
<td>Studio 1</td>
<td>839</td>
<td>517</td>
<td>33</td>
</tr>
<tr>
<td>Studio 2</td>
<td>1039</td>
<td>542</td>
<td>33</td>
</tr>
<tr>
<td>Studio 3</td>
<td>1426</td>
<td>547</td>
<td>45</td>
</tr>
</tbody>
</table>

### Bauhaus fire dimensions (w x h x d) mm

<table>
<thead>
<tr>
<th>Studio</th>
<th>Width</th>
<th>Height</th>
<th>Depth</th>
</tr>
</thead>
<tbody>
<tr>
<td>Studio 1</td>
<td>850</td>
<td>526</td>
<td>49</td>
</tr>
<tr>
<td>Studio 2</td>
<td>1050</td>
<td>554</td>
<td>49</td>
</tr>
<tr>
<td>Studio 3</td>
<td>1437</td>
<td>559</td>
<td>49</td>
</tr>
</tbody>
</table>

Riva Studio Profil

Riva Studio Bauhaus - Polished Stainless Steel

Riva Studio Bauhaus - Jet Black Metallic

Riva Studio 2 Bauhaus in Jet Black Metallic

Riva Studio 3 Profil in Jet Black Metallic
With its crisp lines and reflective surface, the Riva Studio Glass offers you a complete focal point around which to create your own distinctive decorative style. This sleek frame is available with all three Riva Studio sizes, giving you the versatility to match your personal design and heating needs.

**Glass fire dimensions (w x h x d) mm**
- Studio 1: 1209 x 573 x 8
- Studio 2: 1445 x 628 x 8
- Studio 3: 1932 x 653 x 8

The Verve adds a curved 3D frame to the Riva Studio fire range. A statement frame to create a designer look, the Verve is finished in Jet Black Metallic and is available in all three Riva Studio sizes, enabling you to pick the exact fire you need to create a truly stunning feature in your home.

**Verve fire dimensions (w x h x d) mm**
- Studio 1: 1203 x 567 x 48
- Studio 2: 1440 x 622 x 59
- Studio 3: 1927 x 674 x 83

RIVA | STUDIO VERVE
The Riva Studio Steel fire is for those with large spaces who wish to create a greater presence with their choice of fireplace. Finished in Jet Black Metallic, the Studio Steel’s wide frame instantly creates a distinctive and individual focal point that can be further heightened by choosing from the three fire sizes available.

Specifically designed for the Riva Studio 2, the Steel XS offers the same minimal styling of the Steel frame with the slimmer proportions to suit narrower wall or spaces. The Steel XS comes in smart Graphite.

| RIVA | STUDIO STEEL | RIVA | STUDIO STEEL XS |

Studio fire dimensions (w x h x d) mm

<table>
<thead>
<tr>
<th>Fire Size</th>
<th>Studio 1</th>
<th>Studio 2</th>
<th>Studio 3</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>1203 x 567 x 3</td>
<td>1439 x 622 x 3</td>
<td>1926 x 647 x 3</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Studio XS fire dimensions (w x h x d) mm</th>
</tr>
</thead>
<tbody>
<tr>
<td>Studio 2</td>
</tr>
</tbody>
</table>
RIVA | STUDIO 1 FREESTANDING

Bridging the gap between an in-built fire and a woodburning stove is the Riva Studio Freestanding. Incorporating all the fabulous characteristics of the Riva Studio in-built, the Freestanding models are ideal for hearth mounting or installation on a Riva Bench as shown on page 20.

A styling option of a black glass top plate is also designed to provide an integrated and cohesive look to your new fire.

Fire dimensions (w x h x d) mm

<p>| | | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
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</thead>
<tbody>
<tr>
<td>Studio 1</td>
<td>850 x 479 x 380</td>
<td></td>
</tr>
</tbody>
</table>

Additional options:
- Black glass top plate
- Decorative square flue section flue cover
- Heat Shield Kit
- Riva Bench (see page 20)

* Non combustible walls only.

RIVA | STUDIO 2 FREESTANDING

This Freestanding version of the Riva Studio 2 offers you up to 15kW of heating capacity as well as superb views of the flames. Featuring exactly the same firebox attributes as other Riva Studios, the Freestanding version may be mounted on a hearth or installed onto your choice of four optional Riva Benches as shown on page 20.

You can also specify the optional black glass top plate to create your own bespoke look.

Fire dimensions (w x h x d) mm

<p>| | | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Studio 2</td>
<td>1000 x 504 x 380</td>
<td></td>
</tr>
</tbody>
</table>

Additional options:
- Black glass top plate
- Decorative square flue section flue cover
- Heat Shield Kit
- Riva Bench (see page 20)

* Non combustible walls only.

Studio 1 Freestanding with black glass top plate and decorative square section flue cover

Studio 2 Freestanding on 140 Low Bench with gloss black enamelled flue pipe
The largest in the range is the striking Riva Studio 3 Freestanding. This highly efficient and visually impressive fire has the same 18kW of heat output and stunning widescreen views of the flames as its in-built equivalent but offers a very different look.

Designed to be sited onto the optional Riva 140 or 180 Bench, or hearth mounted to achieve the distinctive stove look, the Studio 3 Freestanding will create maximum visual impact in rooms of larger proportions. It also has the ability to be fitted with an optional rear heat shield to reduce the distance to combustible materials behind the appliance and extend the styling possibilities further still.

**Fire dimensions (w x h x d) mm**

<table>
<thead>
<tr>
<th>Model</th>
<th>Width</th>
<th>Height</th>
<th>Depth</th>
</tr>
</thead>
<tbody>
<tr>
<td>Studio 3</td>
<td>1332</td>
<td>450</td>
<td>393</td>
</tr>
</tbody>
</table>

**Additional options**

- Black glass top plate
- Decorative square section flue cover*
- Heat shield kit
- Riva Bench (see page 20)

*Non-combustible walls only
Riva Benches

These stunning benches and plinths, compatible with the Riva Studio Freestanding range, offer extremely greater possibilities for designers and homeowners alike. With three widths and two heights to choose from, you can be sure to accommodate your individual styling requirements.

• Sturdy steel construction
• Choice of 4 widths & 2 heights
• Durable matching black finish
• High: 1000 ◊/1200/1400/1800 x 350 x 420mm (wxhxd)
• Low: 1000 ◊/1200/1400/1800 x 250 x 420mm (wxhxd)
• Proportioned 60mm wide legs
• Allows for central or offset stove positioning

Riva Studio Heat Shields

Stovax has introduced a range of highly effective Heat Shields for the Riva Studio™ Freestanding range. Available for all sizes of Freestanding models: Studio 1, 2 and 3, these fantastic additions allow a significant reduction in the distance to combustible materials at the rear of the appliance – reducing this to just 150mm.

The Riva Studio™ Heat Shields not only maximise the available space within the room, but they also enable you to accommodate a wider range of materials in your interior design.

Warranty & Safety Details

When you choose a Stovax Riva Studio™ in-built or freestanding fire, quality and technology are assured. Accordingly, your Stovax retailer Stovax Expert Retailer will provide you with a Five Year Extended Warranty for your new Riva Studio™ in-built or freestanding fire, provided it is registered with Stovax. Please note, this warranty excludes certain consumable parts. Stoves purchased outside of Stovax’s Expert Retailer Network will carry a conditional 2 year warranty. Full warranty terms & conditions are available to view on our stoves case.

Stoves possess a policy of continuous product improvement, therefore, whilst our products can correct at the time of the photography, we reserve the right to make alterations and amendments. Exact product details should be discussed with your retailer at the time of purchase. All fire and flue photography has been taken from genuine products, however, the exact appearance of the flame picture for any appliance will vary depending on the nature of the flue type, installation surroundings, local geographical features and the way in which the appliance is operated.

Please note that all parts of these fires, particularly the glass panel in the door, become extremely hot during operation and can result in serious injury and burns if touched. It is therefore recommended that a fireguard complying with BS 8423:2002 is used in the presence of young children, the elderly or infirm.

FURTHER INFORMATION

NB: When using the Edge Kit and Edge + Kit, heat resistant board and high temperature finishing plaster must be used. Please refer to installation instructions for full details of both kits which can be downloaded from www.stovax.com.au

Riva Studio Edge/Edge+ Kit (in-built fires only)

This kit is constructed to the front flange of the outer flues. The l-shaped attachments provide a 34/44.5mm† return against which high temperature plasterboard/screed can be butted up for the ‘clean edge’ look. The Edge kit is made from aluminised coated steel which can then be painted to match the decor of your room.

The Edge + has a decorative slim frame that fits over the finished installation opening.

Riva Studio 2 Freestanding on 140 Low Bench
Riva Studio Heat Shields

Installation method for: Convected heat flows directly out into room Studwork or false chimney breast Brick or masonry chimney breast

Please note: Diagram shows an Edge Kit. An Edge + Kit has an additional decorative frame that finishes the installation opening.

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NB: When using the Edge Kit and Edge + Kit, heat resistant board and high temperature finishing plaster must be used. Please refer to installation instructions for full details of both kits which can be downloaded from www.stovax.com.au

Riva Studio Edge/Edge+ Kit (in-built fires only)

This kit is constructed to the front flange of the outer flues. The l-shaped attachments provide a 34/44.5mm† return against which high temperature plasterboard/screed can be butted up for the ‘clean edge’ look. The Edge kit is made from aluminised coated steel which can then be painted to match the decor of your room.

The Edge + has a decorative slim frame that fits over the finished installation opening.
An appropriately qualified and approved installer should undertake a site survey prior to purchase and must install your Riva Studio for you. Your Stovax retailer will be able to offer advice on this. You may also view or download complete installation instructions from our website – www.stovax.com. The diagrams on these pages cover some of the basic requirements and are for initial information purposes only.

### Frame Information

#### Riva Studio 1 In-Built

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<td>Glass</td>
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#### Frame Information

#### Studio 1 & 2

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* Studio 1 & 2 models have two air duct outlets whilst Studio 3 models have four. Please refer to the installation manual for minimum distances to combustible materials.

The above information is to assist you in your choice of a suitable Riva Studio fire. It is not intended to be all the information required to install your fire.

This can be obtained from your retailer or you can download the full installation instructions from the Stovax website at www.stovax.com.